

60,469-052
OT-4935/OT-4941

IN THE CLAIMS:

Please make the following changes to the claims.

1. (Original) A load bearing assembly for use in an elevator system, comprising:

a plurality of elongated load bearing members;

a jacket at least partially enclosing the load bearing members; and

a plurality of detectable markings longitudinally spaced on at least one side of the jacket, the markings being at a first spacing along the side of the jacket when the assembly is in a first condition, the spacing between at least two of the markings changing responsive to a change in the condition of the assembly.

2. (Original) The assembly of claim 1, wherein the markings are optically detectable.

3. (Original) The assembly of claim 1, wherein the markings comprise indentations on the side of the jacket.

4. (Original) The assembly of claim 1, wherein the markings are spaced with a controlled spacing between sets of adjacent markings.

5. (Original) The assembly of claim 1, wherein the markings include a first plurality of first markings and a second plurality of second markings, the first markings being spaced relative to each other and the second markings being spaced relative to each other.

6. (Original) The assembly of claim 5, wherein the first markings have a first configuration and the second markings have a second configuration that is different from the first configuration.

60,469-052
OT-4935/OT-4941

7. (Original) The assembly of claim 5, wherein the first markings are spaced from each other longitudinally along the jacket and the second markings are spaced from each other longitudinally along the jacket and laterally offset from the first markings.

8. (Original) The assembly of claim 1, wherein the jacket comprises a first color and the markings are painted on the jacket and comprise a second color.

9. (Original) A method of making a load bearing assembly for use in an elevator system, comprising:

arranging a plurality of load bearing members in a selected alignment;
placing the load bearing members at least partially within a jacket; and
placing a plurality of markings longitudinally spaced on at least one side of the jacket such that the markings are spaced at a first spacing when the assembly is in a first condition and the spacing between at least two of the markings changes responsive to a change in the condition of the assembly.

10. (Original) The method of claim 9, including using a laser to apply the markings to the jacket.

11. (Original) The method of claim 9, including forming the jacket from a first material having a first property and making the markings by applying a second material to the jacket that has a second property that is distinct from the first material property.

12. (Original) The method of claim 9, including painting the markings on the jacket.

13. (Original) The method of claim 9, including placing a first plurality of markings having a first spatial relationship with each other and placing a second plurality of markings on the jacket having a second spatial relationship with each other.

60,469-052
OT-4935/OT-4941

14. (Original) The method of claim 9, including controlling the spacing between adjacent ones of the markings.

15. (Original) The method of claim 15, including using two lasers to apply pairs of the markings, the lasers being at a controlled spacing.

16. (Original) A method of determining a condition of a load bearing assembly in an elevator system having a plurality of load bearing members within a jacket that includes detectable markings on at least one side of the jacket, comprising the steps of:

determining a current spacing between at least two of the markings; and
determining a current condition of the assembly using the current spacing of the markings.

17. (Original) The method of claim 16, including determining a baseline spacing under a controlled assembly load condition and using the baseline spacing and the current spacing to determine the current condition.

18. (Original) The method of claim 16, including determining a torque of a motor associated with the elevator system that provides a motive force to move the load bearing assembly and using the motor torque and the current spacing to determine the current condition.

19. (Original) The method of claim 16, including determining a change in spacing between selected ones of the markings along the length of the assembly, determining a changing in a load on the assembly and determining whether the determined change in spacing corresponds to the determined changing load.

60,469-052
OT-4935/OT-4941

20. (Previously Presented) A device for inspecting a load bearing assembly in an elevator system, comprising:

a detector that gathers information regarding spacing between external markings on the load bearing assembly; and

a controller that utilizes the spacing information gathered by the detector and makes a determination regarding a load bearing condition of the load bearing assembly and accounts for a change in a load on the assembly and determines whether a change in spacing between selected ones of the markings corresponds to the change in the load.

21. (Previously Presented) A device for inspecting a load bearing assembly in an elevator system, comprising:

a detector that gathers information regarding spacing between at least two markings on the load bearing assembly; and

a controller that uses the spacing information to make a determination regarding a load bearing condition of the load bearing assembly and accounts for a change in a load on the assembly and determines whether a change in spacing between selected ones of the markings corresponds to the change in the load.

22. (Cancelled)

23. (Previously Presented) The device of claim 20, wherein the controller determines an amount of degradation of the load bearing assembly.

24. (Previously Presented) The device of claim 20, wherein the controller determines an amount of stretch of the load bearing assembly.

25. (Cancelled)

60,469-052
QT-4935/QT-4941

26. (Previously Presented) A device for inspecting an elevator system load bearing assembly that has a plurality of tensile members encased within a jacket, comprising:

a detector that gathers information regarding spacing between external markings on the jacket of the load bearing assembly; and

a controller that utilizes the spacing information gathered by the detector and makes a determination regarding a condition of the load bearing assembly.

27. (Previously Presented) The device of claim 26, wherein the controller determines an amount of stretch of the load bearing assembly.

28. (Previously Presented) The device of claim 26, wherein the controller determines a degradation of the load bearing assembly.

29. (Previously Presented) The device of claim 26, wherein the controller accounts for a change in a load on the assembly and determines whether a change in spacing between selected ones of the markings corresponds to the change in the load.

30. (Previously Presented) The device of claim 26, wherein the controller uses spacing information regarding spacing between at least two of the markings to make the determination regarding the condition of the load bearing assembly.

31. (Currently Amended) A method of making a load bearing assembly for an elevator system, comprising:

forming at least one load bearing member; and

~~subsequently subsequent to the forming,~~ establishing a plurality of markings on an exterior of the load bearing member such that a spacing between the markings provides information regarding a load bearing condition of the load bearing member.

60,469-052
OT-4935/OT-4941

32. (Previously Presented) The method of claim 31, comprising placing a load bearing member at least partially within a jacket; and establishing the markings on an exterior of the jacket.

33. (Previously Presented) The method of claim 31, comprising at least one of:

using a laser to apply the markings to the exterior;

painting the markings on the exterior;

placing a first plurality of markings having a first spatial relationship with each other and placing a second plurality of markings having a second spatial relationship with each other;

using a reflective material to establish the markings;

indenting an exterior surface of the load bearing member to establish the markings;

etching the markings into the exterior of the load bearing member; or

applying a tool to the exterior to establish the markings.